

SPECIFICATIONS
PAPER SPOOLED TIE
1/4" 27 GAUGE DOUBLE WIRE, 1/8" WIRE SPACING
(Part #101)

PRODUCT DESCRIPTION:

Paper laminated wire tie, 1/4" wide double wire tie with 1/8" wire spacing

TIE RIBBON RAW MATERIAL SPECIFICATIONS:

PAPER – 30 lb Kraft, printed to match designated standard color.

WIRE – 27 gauge (.0173 ± .0015 in dia.) soft annealed carbon steel.

PLASTIC – Virgin polyethylene

TIE RIBBON DIMENSIONAL SPECIFICATIONS:

WIDTH, in .250 ± .015

WING THICKNESS, in. .0055 ± .002

THICKNESS OVER WIRE, in. .030 ± .003

WIRE LOCATION, in. .125 ± .010 center to center wire spacing

APPEARANCE:

Uniform in color with no discoloration. The tie surface is to be smooth except where necessary to conform to the wire. The tie shall have no kinks, twists, or tears, which would interfere with performance on customer's machines or detract from finished package appearance.

CONSTRUCTION:

Construction to consist of paper lamination. Lamination bond will be of such strength that paper/paper tear will result before de-lamination of paper/paper surface occurs.

SPOOL WIND:

The traverse rate shall be fast enough to prevent tie tangling. The spooled tie shall have sufficient traverse and proper edge build so that no overwinds (or other problems) occur which present steady payout from the spool.

PACKAGING

3,000 ft/spool

5 Spools Per Case